

## Investigation of Millimeter Wave Membrane Supported Structures up to 110 GHz

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MEMIS Workshop – IMT Bucharest, 30 November 2011

## Outline

- Introduction
- Model description
- Simulations
- Equivalent circuit
- Experimental results
- Conclusions

## Introduction

- Investigation of membrane supported millimeter-wave TLs up to 110 GHz
  - Modeling
    - EM simulations (CST MWS)
    - Equivalent circuit
      - Effective permittivity
      - Characteristic impedance
  - Experimental results
    - Scattering parameters

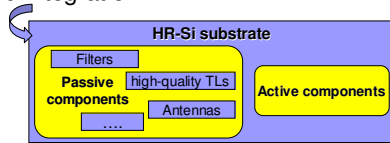
} Comparison

## Applications

- Millimeter wave imaging
  - automotive collision avoidance radars
  - enhanced vision systems
  - concealed weapon detection
  - medical field
- Working bands -> local minimum in atmospheric attenuation
  - 35 GHz, 94 GHz, 140 GHz and 220 GHz
- Requirement
  - integration of high performance passive circuits fabricated on thin dielectric membranes with active/semiconductor devices (Schottky diodes, transistors, MMICs) mounted on silicon bulk

## Why use membranes?

- Reduced losses
- Reduced dispersion
- Suppression of higher order substrate modes
- TL with high characteristic impedance and  $\epsilon \sim 1$
- Hybrid integration

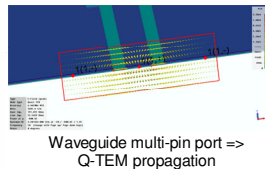
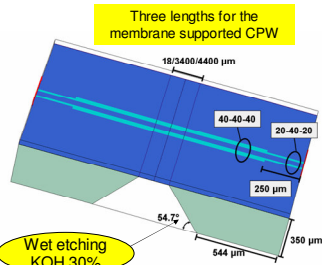


## Layer structure

- High-resistivity silicon substrate
  - $\rho \geq 5 \text{ k}\Omega \cdot \text{cm}$
  - $\epsilon_{\text{Si}} = 11.9$
  - $350 \mu\text{m}$
- Dielectric membrane ( $\epsilon_r = 5$ )
  - $0.8 \mu\text{m SiO}_2$ 
    - Thermal oxidation
  - $0.6 \mu\text{m Si}_3\text{N}_4$ 
    - Chemical vapor deposition
- Metallization
  - $2 \mu\text{m Au}$  ( $\sigma = 3 \cdot 10^7 \text{ S/m}$ )
    - Electrochemical deposition

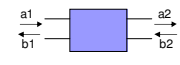
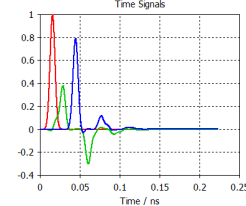
## Geometry

- Parametric CST model

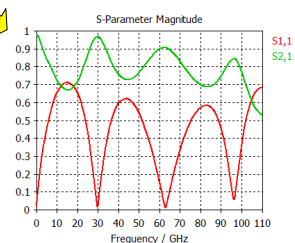


- EM modeling problem**
- The accurate modeling of the transition from silicon bulk to dielectric membrane

## Time Domain Simulation



DFT

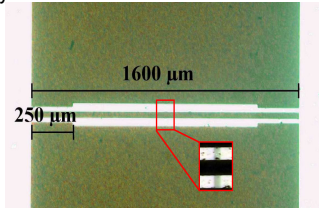


Broadband simulations in a single sweep!

"The time domain solver calculates the development of fields through time at discrete locations and at discrete time samples"

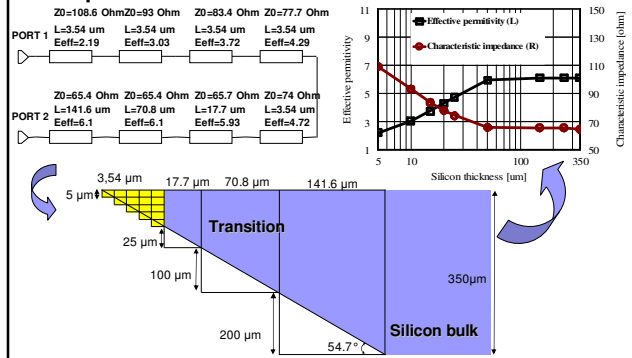
## Test structures

- Several test structures were micromachined on a high resistivity silicon wafer



Zero-length transmission line and detail of the transparent membrane

## Equivalent circuit



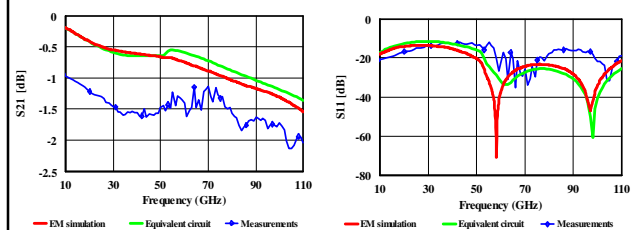
## Experimental setup

- SOLT calibration
- G-S-G pitch = 150 μm



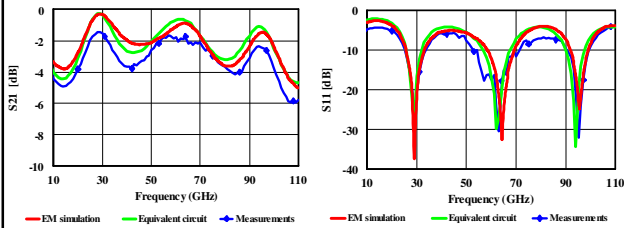
VNA ANRITSU 37397D (up to 110 GHz) with Karl Süss on wafer characterization system

## The S-parameter for the ZLTL structure



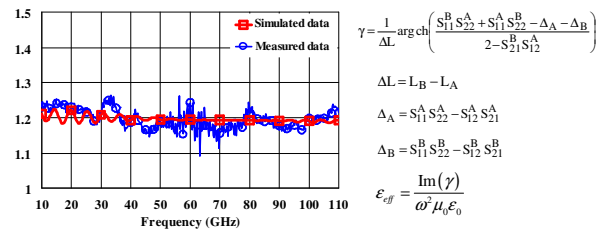
- Length of the membrane supported CPW-TL = 18 μm
- Insertion losses of 1-2 dB up to 110 GHz
- Good agreement between EM simulations, equivalent circuit approach and measurements

## The S-parameter for the LLTL structure



- Length of the membrane supported CPW-TL = 4400  $\mu\text{m}$
- Insertion losses of 2-6 dB up to 110 GHz
- Good agreement between EM simulations, equivalent circuit approach and measurements

## The extracted effective permittivity



- The effective permittivity of the membrane supported CPW line was extracted from both measurement and EM simulated results
- The extraction method was based on wide band S parameters measurements for two transmission lines of different lengths
  - test structures SLTL and LLTL
- Good agreement between simulation and measurements

## Conclusions

- Investigation up to 110 GHz of membrane supported circuits
  - fabricated using HR silicon micromachining
- EM simulations and equivalent circuit model approaches
  - validated by experimental results
- Good agreement between measurements and simulations for the extracted effective permittivity of a membrane supported CPW line
- The success of this investigation opens a window of opportunity for the accurate modeling and design of complex W-band front-ends that integrate high performance millimeter wave passive circuits fabricated on thin dielectric membranes with active/semiconductor devices (Schottky diodes, transistors, MMICs) mounted on silicon bulk.

## Project perspectives

- Receivers with membrane-supported antenna and Schottky Diode

